

S4834

Assembly Instructions — slide-lok.com/assembly/S4834

Design Your Own SLIDE-LOK Storage Solution
 Visit Jack's Design Center, an interactive SLIDE-LOK Storage System design tool, which will enable you to design your own SLIDE-LOK Storage system online at www.slide-lok.com.



READ ALL OF THE INSTRUCTIONS BEFORE YOU BEGIN. DO NOT JUMP AHEAD OR SKIP ANY STEPS.

This instruction booklet will demonstrate how to assemble a SLIDE-LOK S4834 cabinet. If this is your first time assembling a SLIDE-LOK cabinet, you may find it helpful to first assemble the cabinet without gluing to familiarize yourself with the assembly process.

PIECES IN THIS KIT

Remove the pieces from the box and identify them as pictured in Figure 1 and Figure 2.

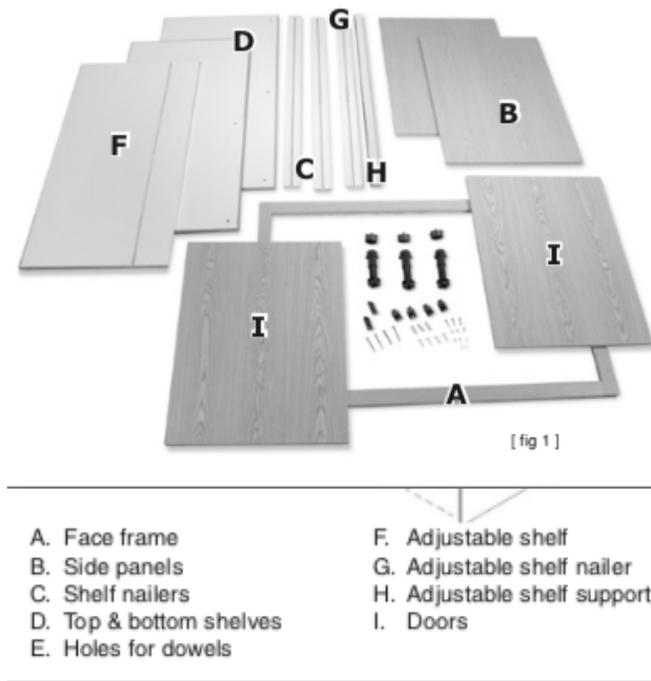


Figure 1

- (3) Adjustable legs & doweled tops
- (3) Dowels
- (4) Clear bumpers
- (2) Corner brackets
- (4) Shelf clips
- (4) 1 1/2" Door screws
- (4) 2 1/2" Black installation screws
- (24) 1/2" Silver screws for adj. Legs, corner brackets & shelf clips
- (3) 1 1/4" Black screws for joining cabinets together



Figure 2

If you are missing any of these components, call SLIDE-LOK or contact Customer Service on slide-lok.com.

THE PATENTED DOVETAIL ASSEMBLY SYSTEM

SLIDE-LOK's patented Dovetail Assembly System creates a durable hold for the joints of your SLIDE-LOK product.

Assembling with Dovetail Joints

NOTE: A general purpose carpenters wood glue is recommended for assembly.

The Dovetail joint system has a female part and a male part (Figure 3). Slide the male part into the female part to assemble (Figure 4).

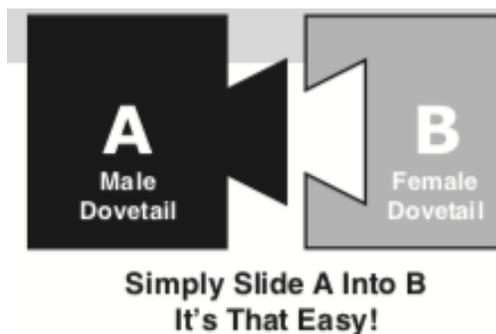


Figure 3



Figure 4

Apply a 1/16" bead of glue to the entire length of the female Dovetail joint at time of assembly. Allow glue to completely dry before installing the product.

If the dovetails are aligned, all components will slide together without force or effort. If force or exertion is necessary, the pieces are not aligned correctly. If force is needed, disassemble the piece and try again.

PART 1: ATTACHING TOP AND BOTTOM SHELVES

- 1.1 Place face frame "A" face-down on a smooth surface to prevent scratching.
- 1.2 Glue all female dovetail joints as shown in Figure 5.
- 1.3 Align shelves "D" with the holes closest to the face frame "A".
- 1.4 Slide shelves "D" into place.

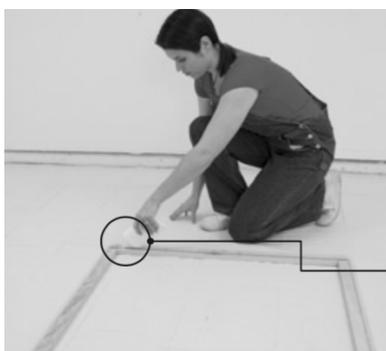


Figure 5



Figure 6



Figure 7

PART 2: ATTACHING THE FIRST SIDE PANEL

- 2.1 Spread glue on the side of the face frame "A" that does not have shelves "D" attached (Figure 8 and 8A).
- 2.2 Spread glue on the female Dovetails of side panel "B" (Figure 9).
- 2.3 Align with the male Dovetails on shelves "D" (Figure 10).
- 2.4 Slide side panel "B" into place evenly.

NOTE: Do NOT attach other side panel "B" on at this time.

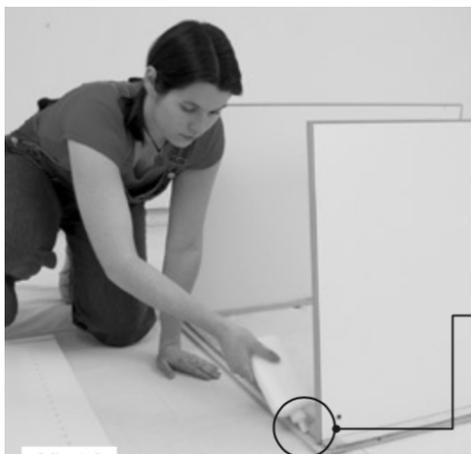


Figure 8



Figure 8A



Figure 9



Figure 10

PART 3: ATTACHING TOP AND BOTTOM NAILERS

- 3.1 Spread glue on the female dovetail on nailer "C" (Figure 11).
- 3.2 Align nailer "C" with top shelf "D" (Figure 12).
- 3.3 Slide one nailer "C" onto the top shelf "D" all the way up to touch the side panel (Figure 13).
- 3.4 Repeat steps 1-3 on the bottom shelf "D."

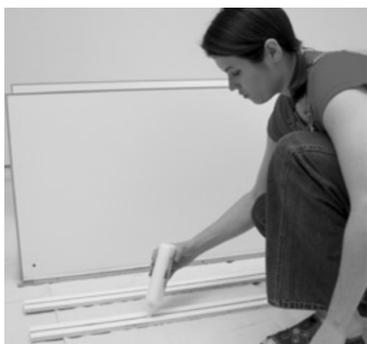


Figure 11



Figure 12

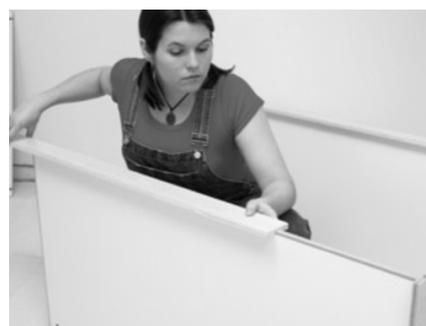


Figure 13

PART 4: ATTACHING THE SECOND SIDE PANEL

NOTE: These are the same instructions as Part 2, but on the bottom of the shelf unit.

- 4.1 Spread glue on the side of the face frame "A" that does not have shelves "D" or the top shelf "B" attached.
- 4.2 Spread glue on the female Dovetails of the remaining side panel "B" (Figure 9).
- 4.3 Align side panel "B" with the male Dovetails on shelves "D" (Figure 10).
- 4.4 Slide side panel "B" into place evenly.



Figure 14

PART 5: INSTALLING CORNER BLOCKS

- 5.1 Attach the corner brackets to the middle of face frame "A" with $\frac{1}{2}$ " screws (Figure 15).
- 5.2 Attach the other part of the corner brackets to the middle of the side panels "B" with the $\frac{1}{2}$ " screws (Figure 16).



Figure 15

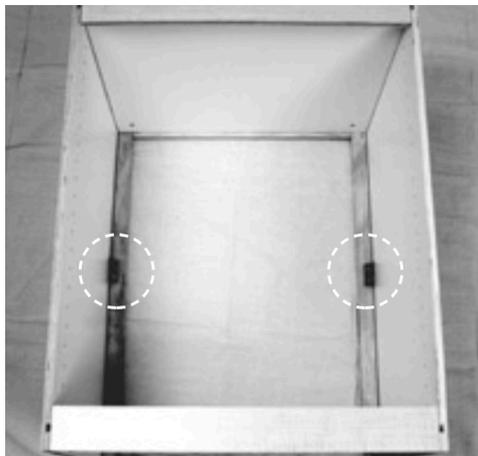


Figure 16

PART 6: ATTACHING THE CABINET LEGS

NOTE: IF YOU PLAN TO STACK THIS CABINET, DO NOT PUT THE LEGS ON. SKIP TO PART 7.

- 6.1 Attach the dowel head to the leg (Figure 17).
- 6.2 Spread glue on the dowel.
- 6.3 Insert the assembled leg into the hole in bottom shelf "D" (Figure 18).
- 6.4 Screw the leg into the bottom of the cabinet with ½" screws (Figure 19)
- 6.5 Let the glue dry completely.



Figure 17



Figure 18



Figure 19

PART 7: FASTENING CABINET TO WALL

- 7.1 Locate studs in wall (Figure 20).

NOTE: Make sure that the cabinet is set flush to the wall and is fastened to studs for stability and strength.

- 7.2 Attach cabinet to wall using 2 ½" screws (Figure 21).



Figure 20



Figure 21

PART 8: STACKING CABINETS

NOTE: Only follow these instructions if you are stacking the cabinets on top of one another. If you are not stacking cabinets, skip to Part 9.

- 8.1 Install the bottom cabinet per the instructions in Part 8.
- 8.2 Place upper cabinet on top of bottom cabinet.
- 8.3 Slide the bottom cabinet forward until the dowel holes hang over the bottom cabinet (Figure 22).
- 8.4 Push dowels into the dowel holes of the upper cabinet (Figure 23).
- 8.5 Lift upper cabinet and align dowels with lower dowel holes.
- 8.6 Set the upper cabinet down in place (Figure 24).
- 8.7 Attach the upper cabinet to the wall per the instructions in Part 8.



Figure 22



Figure 23



Figure 24

PART 9: ASSEMBLING THE ADJUSTABLE SHELF

- 9.1 Spread glue on the bottom female dovetail of the adjustable shelf "F" (Figure 25)
- 9.2 Attach the shelf support "H" to the bottom of the shelf (Figure 26).
- 9.3 Apply glue to the female dovetail on the shelf nailer "G" (Figure 27).
- 9.4 Attach the nailer to the back of the shelf (Figure 28).



Figure 25



Figure 26



Figure 27



Figure 28

PART 10: INSTALLING THE ADJUSTABLE SHELF

10.1 Push all 4 shelf clips into adjacent holes on the side panel "B" (Figure 28).

NOTE: Make sure the clips are level in the front, back, and on each side.

10.2 Secure shelf clips to the side panel "B" with ½" silver screws.

10.3 Angle the shelf and slide it into cabinet, setting one side of the shelf on top of shelf clip (Figure 29).

10.4 Drop shelf onto other side and snap it into place.

10.5 Screw shelf clips into underside of shelf "F" (Figure 30).

NOTE: For additional shelf support and strength, screw the shelf nailer to the wall studs using 2 ½" screws via the instructions in part 8.



Figure 28



Figure 29



Figure 30

PART 11: HANGING CABINET DOORS

11.1 Line up door hinge hole with the pre-drilled holes in the face frame "A".

11.2 Screw in the hinge with 1 ½" silver screws until the doors are level across the top and flush in the front (Figure 31).

NOTE: DO NOT OVERTIGHTEN THE HINGE SCREWS. Finish tightening with a screwdriver to avoid stripping the pre-drilled holes.



Figure 31

PART 12: CONGRATULATIONS!



CONGRATULATIONS!

You have just finished assembling and installing a SLIDE-LOK cabinet.

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NOTE: ATTACHING TWO OR MORE CABINETS

1. Hold both face frames "A" flush (Figure 32).
2. Screw a 1 ¼" screw behind the face frame and into the side panel of one cabinet and through the other cabinet's side panel (Figure 33).
3. Place screws at the top, middle, and bottom of cabinet.



Figure 32



Figure 33

FOR TROUBLESHOOTING, PLEASE CONTACT SLIDE-LOK VIA PHONE OR ONLINE.